



23 Exhibition Drive, Malaga Western Australia

Monday - Friday 7am-5pm + Sat 8am-4pm

Sales Centre for Sales, Advice + Orders

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hello@beyondtools.com

UNC CHROME TAP SET BY BORDO



SKU	Option	Part #	Price
9804138	Size: 3/8" x 16TPI	4232-3/8TS	\$30
9804137	Size: 5/16" x 18TPI	4232-5/16TS	\$31

Model	
Type	Tap Set
SKU	9804138
Part Number	4232-3/8TS
Barcode	9326518043836
Brand	Bordo
Packaging + Shipping	
Shipping Weight (Gross)	0.0 kg



About this product:

Chrome Alloy UNC Hand Tap Set.

Used as thread chasers to clean an existing thread.

They can also be used to create a new female thread in non-ferrous metals and plastics.

Chrome alloy taps are not suitable for creating precision, safety or critical threads.

Unified National Coarse thread form was introduced in 1948 as an attempt to standardise thread forms in the USA, Canada and the UK.

The thread profile of UNC is the same as for metric threads and is described in the JIS B0206 standard.



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The thread is described by its major diameter and the number of threads per inch of length (TPI).

This thread series is commonly used in the mass production of bolts, screws and nuts.

It is used for threading into lower tensile strength materials (bronze, brass, aluminium and plastics) to obtain the best resistance to stripping of the internal thread.

It is also used on quick assembly or disassembly or if corrosion or slight damage is possible.

Bottoming Taps have a lead of two threads and are used to ensure minimum thread run-out when tapping to the bottom of a blind hole.

Taper Taps have a lead of eight threads and are used as a starting tap in difficult or high precision holes.

Intermediate Taps have a lead of four threads and are used in most general purpose applications to cut a thread true to a pre-drilled pilot hole.

Bottoming Taps are typically preceded by the use of a Taper or Intermediate Tap.