

23 Exhibition Drive, Malaga Western Australia

Monday - Friday 7am-5pm + Sat 8am-4pm

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1/32" BRIGHT HSS JOBBER DRILL BIT 2006-1/32 BY BORDO





SKU	Option	Part #	Price
9803838		2006-1/32	\$41.6

Model	
Туре	Drill Bit
SKU	9803838
Part Number	2006-1/32
Brand	Bordo
Size	12.6mm
Technical - Main	
Flute Length	13mm
Workshop (Site) Info	
Flute Length	13mm
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg
Quantity Per Pack	1

BORDO METRIC QUICK SILVER M2 HSS JOBBER DRILLS

DIN338 **118** ° **Split Point** (crankshaft point) Split point is self centering and reduces the need for end thrust. Friction at workpiece is reduced. 118 $^{\circ}$ point angles are ideal for use in materials such as mild steel and cast iron. The 118 $^{\circ}$ point creates easily controlled chips which are wide and thin.

DRILL BIT SURFACE TREATMENT Bright Finish Jobber Drills have no surface treatment and are supplied in the as-ground condition. These tools are suitable for general purpose use, particularly for non-ferrous applications. **Specifications:**

Spindle Speed Stainless Steel RPM: 4838
Spindle Speed Tool Steel RPM: 7257
Spindle Speed Cast Iron RPM: 9676
Spindle Speed Malleable Iron RPM: 10885
Spindle Speed Med. Carbon Steel RPM: 12095
Spindle Speed Free Cutting Steel RPM: 17336

Spindle Speed Aluminium/Brass RPM: 24593 Spindle Speed Wood/Plastic RPM: 36688

Feed per revolution mm: 0.03