

## HSS COBALT MC SPIRAL FLUTE TAP BY BORDO



SKU	Option	Part #	Price
9803307	Size: 10mm x 2.50mm		\$39.52
8709749	Size: 20mm x 3.50mm	3220-20.00	\$129.95
9803305	Size: 6mm x 1.00mm	3220-6.00	\$26
9803306	Size: 8mm x 1.50mm	3220-8.00	\$28.1

Model	
Type	Spiral Flute Tap
SKU	9803305
Part Number	3220-6.00
Barcode	9326518021377
Brand	Bordo
Packaging + Shipping	
Shipping Weight (Gross)	0.0 kg

HSS-Co5 (Cobalt) Metric Coarse Spiral Flute machine tap.

Cobalt HSS taps are extremely hard and provide superior performance and increased tool life especially in stainless steel and high tensile steel.

Spiral Flute taps are designed primarily for machine tapping of blind holes.

They produce the best results in materials that produce long continuous chips.

The right hand spiral forces the swarf out of the hole and prevents the chips from clogging at the bottom of the hole or in the flutes, which could cause tap breakage or spoiled threads.

Metric Coarse taps have a 60° angle of thread.



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The crest is flat and the thread has clearance at the root allowing external thread and internal thread to engage well. Larger root radius and lower thread height enable easy screw thread processing and increase thread screw strength. The major diameter of external thread and pitch are specified by a simple numerical value (most commonly measured in millimeters).