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Monday - Friday 7am-5pm + Sat 8am-4pm

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## MC HSS TAP SET BY BORDO



SKU	Option	Part #	Price
9803106	Size: 10mm x 1.5mm	3020-10.00TS	\$73.6
9803107	Size: 12mm x 1.75mm	3020-12.00TS	\$109
9803108	Size: 14mm x 2mm	3020-14.00TS	\$129
9803109	Size: 16mm x 2mm	3020-16.00TS	\$145
9803110	Size: 20mm x 2.5mm	3020-20.00TS	\$240
9803111	Size: 24mm x 3mm	3020-24.00TS	\$390
9803101	Size: 3mm x 0.5mm	3020-3.00TS	\$42
9803102	Size: 4mm x 0.7mm	3020-4.00TS	\$43
9803103	Size: 5mm x 0.8mm	3020-5.00TS	\$44
9803104	Size: 6mm x 1.0mm	3020-6.00TS	\$49.5
9803105	Size: 8mm x 1.25mm	3020-8.00TS	\$54

Model	
Type	Tap Set
SKU	9803101
Part Number	3020-3.00TS
Barcode	9326518029892
Brand	Bordo
Packaging + Shipping	
Shipping Weight (Gross)	0.0 kg

HSS Metric Coarse Hand and Machine Tap Set.

Metric Coarse angle of thread is 60 degrees.

The crest is flat and the thread has clearance at the root allowing external thread and internal thread to engage well. Larger root radius and lower thread height enable easy screw thread processing and increase thread screw strength.

The major diameter of external thread and pitch are specified by a simple numerical value (most commonly measured in millimetres).

Bottoming Taps have a lead of two threads and are used to ensure minimum thread run-out when tapping to the bottom of a blind hole.

Intermediate Taps have a lead of four threads and are used in most general purpose applications to cut a thread true to a pre-drilled pilot hole.

Taper Taps have a lead of eight threads and are used as a starting tap in difficult or high precision holes.

Manufactured from HSS this general purpose tap is designed for use in medium tensile materials and is for hand or general machine use.