



23 Exhibition Drive, Malaga Western Australia

Monday - Friday 7am-5pm + Sat 8am-4pm

Sales Centre for Sales, Advice + Orders

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hello@beyondtools.com

NO.1 - 60 60 PIECE BRIGHT HSS JOBBER SET - 2013-WGS1 BY BORDO



SKU	Option	Part #	Price
8723215		2013-WGS1	\$331.8

Model	
Type	Hand Tools
SKU	8723215
Part Number	2013-WGS1
Barcode	9326518097563
Brand	Bordo
Technical - Main	
Material	Chrome Plated Steel
Packaging + Shipping	
Shipping Weight (Gross)	0.3 kg

About this item:

No.1 - 60 60 Piece Bright HSS Twist Set

Bordo Wire Gauge Quick Silver M2-HSS Twist Drills.

118° Split Point (crankshaft point).

Split point is self centering and reduces the need for end thrust. Friction at workpiece is reduced.

118° point angles are ideal for use in materials such as mild steel and cast iron.

The 118° point creates easily controlled chips which are wide and thin.

Bright Finish Twist Drills have no surface treatment and are supplied in the as-ground condition.



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These tools are suitable for general purpose use, particularly for non-ferrous applications.

Gauge size drill calculations are generally made utilising a reference book or table.

For example, to drill a hole which is 10 thou (thousandth of an inch = .001) bigger than a 1/8" bolt, the user must first work out that 1/8" is 125 thou, so the required hole size is 135 thou. Using a reference table establishes that you would need a number 29.

Number drill bit gauge sizes are analogous to, but different from, American wire gauge.

Number gauge is most commonly used from size 80 (the smallest) to size 1 (the largest) followed by letter gauge size A (the smallest) to size Z (the largest).

Number gauge is actually defined down to size 97, but these smallest sizes are very rarely used.