

4.20MM BRIGHT HSS JOBBER DRILL BIT 2007-4.20 BY BORDO



SKU	Option	Part #	Price
8712151		2007-4.20	\$3.43

Model	
Type	Drill Bit
SKU	8712151
Part Number	2007-4.20
Barcode	9326518034162
Brand	Bordo
Size	4.2mm
Technical - Main	
Flute Length	43mm
Workshop (Site) Info	
Flute Length	43mm
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg
Quantity Per Pack	1

BORDO METRIC QUICK SILVER M2 HSS JOBBER DRILLS

DIN338 **118 ° Split Point** (crankshaft point) Split point is self centering and reduces the need for end thrust. Friction at workpiece is reduced. 118 ° point angles are ideal for use in materials such as mild steel and cast iron. The 118 ° point creates easily controlled chips which are wide and thin.

DRILL BIT SURFACE TREATMENT Bright Finish Jobber Drills have no surface treatment and are supplied in the as-ground condition. These tools are suitable for general purpose use, particularly for non-ferrous applications. **Specifications:**

Spindle Speed Stainless Steel RPM: 910

Spindle Speed Tool Steel RPM: 1365

Spindle Speed Cast Iron RPM: 1820

Spindle Speed Malleable Iron RPM: 2048

Spindle Speed Med. Carbon Steel RPM: 2275

Spindle Speed Free Cutting Steel RPM: 3261

Spindle Speed Aluminium/Brass RPM: 4626

Spindle Speed Wood/Plastic RPM: 6901

Feed per revolution mm: 0.11