



23 Exhibition Drive, Malaga Western Australia

Monday - Friday 7am-5pm + Sat 8am-4pm

Sales Centre for Sales, Advice + Orders

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## NPT BOTTOMING HSS TAP BY BORDO



SKU	Option	Part #	Price
8709209	Size: 1" x 11.5TPI	3052-1B	\$238
8709206	Size: 1/2" x 14TPI	3052-1/2B	\$122
8709207	Size: 1/4" x 18TPI	3052-1/4B	\$74
8709208	Size: 1/8" x 27TPI	3052-1/8B	\$49.8
8709210	Size: 3/4" x 14TPI	3052-3/4B	\$144
8709211	Size: 3/8" x 18TPI	3052-3/8B	\$106

Model	
Type	Bottoming Tap
SKU	8709209
Part Number	3052-1B
Barcode	9326518029281
Brand	Bordo
Packaging + Shipping	
Shipping Weight (Gross)	0.0 kg



HSS NPT Bottoming Hand and Machine Tap.

National Pipe Tapered is a US standard for tapered threads used to join pipes and fittings.

ANSI/ASME standard B1.20.1 covers threads of 60° form with flat crests and roots.

The taper on NPT threads allows them to form a seal when torqued as the flanks of the threads compress against each other.

However a clearance remains between the crests and roots of the threads, resulting in a leakage around this spiral.



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This means that NPT fittings must be made leak free with the aid of thread seal tape or a thread sealant compound.

For each 12" increase in distance from the end, the diameter increases by 3/4".

Bottoming Taps have a lead of two threads and are used to ensure minimum thread run-out when tapping to the bottom of a blind hole.