



23 Exhibition Drive, Malaga Western Australia

Monday - Friday 7am-5pm + Sat 8am-4pm

Sales Centre for Sales, Advice + Orders

T +61 8 9209 7400

hello@beyondtools.com

SPARK PLUG BOTTOMING HSS BY BORDO



SKU	Option	Part #	Price
8709088	Size: 10mm x 1.0mm	3022-10.00B	\$46
8709091	Size: 12mm x 1.25mm	3022-12.00B	\$50.3
8709094	Size: 14mm x 1.25mm	3022-14.00B	\$69.95

Model	
Type	Drill & Tap
SKU	8709088
Part Number	3022-10.00B
Barcode	9326518030508
Brand	Bordo
Packaging + Shipping	
Shipping Weight (Gross)	0.0 kg



HSS Metric Fine Bottoming Hand and Machine Tap.

Metric Fine angle of thread is 60 degrees.

The crest is flat and the thread has clearance at the root allowing external thread and internal thread to engage well.

Larger root radius and lower thread height enable easy screw thread processing and increase thread screw strength.

The major diameter of external thread and pitch are specified by a simple numerical value (most commonly measured in millimetres).



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Bottoming Taps have a lead of two threads and are used to ensure minimum thread run-out when tapping to the bottom of a blind hole.

Bottoming Taps are typically preceded by the use of a Taper or Intermediate Tap.

Manufactured from HSS this general purpose tap is designed for use in medium tensile materials and is for hand or general machine use.

Options

3022-12.00B

3022-10.00B

3022-14.00B