

## 23 Exhibition Drive, Malaga Western Australia

Monday - Friday 7am-5pm + Sat 8am-4pm

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## 5.5MM HSS DRILL BIT LONG SERIES CARDED 2501-5.50S BY BORDO





SKU	Option	Part #	Price
8707855		2501-5.50S	\$12

Model		
SKU	8707855	
Part Number	2501-5.50S	
Barcode	9326518019336	
Brand	Bordo	
Packaging + Shipping		
Shipping Weight (Gross)	1.48 kg	

BLACK FINISH (also called blue finish) A black finish is achieved by steam tempering, a thermal process resulting in a porous tool coating. This surface helps to keep lubricant on the tool, particularly important on the cutting edges, thus reducing friction and cold welding. The result is increased tool life. Black finish tools are generally recommended for ferrous applications where the oxide layer aids chip flow and heat dissipation.

## **Specifications:**

Spindle Speed Stainless Steel RPM: 695 Spindle Speed Tool Steel RPM:1042 Spindle Speed Cast Iron RPM: 1390 Spindle Speed Malleable Iron RPM:1564 Spindle Speed Med. Carbon Steel RPM:1737 Spindle Speed Free Cutting Steel RPM: 2490 Spindle Speed Aluminium/Brass RPM: 3532 Spindle Speed Wood/Plastic RPM: 5270 Feed per revolution mm: 0.12