

## 5MM HSS DRILL BIT LONG SERIES CARDED 2501-5.00S BY BORDO



SKU	Option	Part #	Price
8707854		2501-5.00S	\$11.2

Model	
Type	Drill Bit
SKU	8707854
Part Number	2501-5.00S
Barcode	9326518019329
Brand	Bordo
Size	5mm
Technical - Main	
Flute Length	92mm
Workshop (Site) Info	
Flute Length	92mm
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg
Quantity Per Pack	1

BLACK FINISH (also called blue finish) A black finish is achieved by steam tempering, a thermal process resulting in a porous tool coating. This surface helps to keep lubricant on the tool, particularly important on the cutting edges, thus reducing friction and cold welding. The result is increased tool life. Black finish tools are generally recommended for ferrous applications where the oxide layer aids chip flow and heat dissipation.

### Specifications:

Spindle Speed Stainless Steel RPM: 764

Spindle Speed Tool Steel RPM:1147

Spindle Speed Cast Iron RPM: 1529

Spindle Speed Malleable Iron RPM:1720

Spindle Speed Med. Carbon Steel RPM:1911

Spindle Speed Free Cutting Steel RPM: 2739

Spindle Speed Aluminium/Brass RPM: 3886

Spindle Speed Wood/Plastic RPM: 5797

Feed per revolution mm: 0.12