



23 Exhibition Drive, Malaga Western Australia

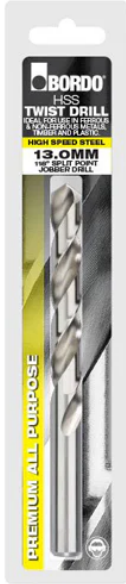
Monday - Friday 7am-5pm + Sat 8am-4pm

Sales Centre for Sales, Advice + Orders

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## 4MM HSS DRILL BIT LONG SERIES CARDED 2501-4.00S BY BORDO



SKU	Option	Part #	Price
8707852		2501-4.00S	\$8.2

Model	
Type	Drill Bit
SKU	8707852
Part Number	2501-4.00S
Barcode	9326518019305
Brand	Bordo
Size	4mm
Technical - Main	
Flute Length	86mm
Workshop (Site) Info	
Flute Length	86mm
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg
Quantity Per Pack	1

BLACK FINISH (also called blue finish) A black finish is achieved by steam tempering, a thermal process resulting in a porous tool coating. This surface helps to keep lubricant on the tool, particularly important on the cutting edges, thus reducing friction and cold welding. The result is increased tool life. Black finish tools are generally recommended for ferrous applications where the oxide layer aids chip flow and heat dissipation.

### Specifications:

Spindle Speed Stainless Steel RPM: 956

Spindle Speed Tool Steel RPM:1433

Spindle Speed Cast Iron RPM: 1911

Spindle Speed Malleable Iron RPM:2150

Spindle Speed Med. Carbon Steel RPM:2389

Spindle Speed Free Cutting Steel RPM: 3424

Spindle Speed Aluminium/Brass RPM: 4857

Spindle Speed Wood/Plastic RPM: 7246

Feed per revolution mm: 0.1