

3.5MM HSS DRILL BIT LONG SERIES CARDED 2501-3.50S BY BORDO



SKU	Option	Part #	Price
8707851		2501-3.50S	\$8

Model	
Type	Drill Bit
SKU	8707851
Part Number	2501-3.50S
Barcode	9326518019251
Brand	Bordo
Size	3.5mm
Technical - Main	
Flute Length	76mm
Workshop (Site) Info	
Flute Length	76mm
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg
Quantity Per Pack	1

BLACK FINISH (also called blue finish) A black finish is achieved by steam tempering, a thermal process resulting in a porous tool coating. This surface helps to keep lubricant on the tool, particularly important on the cutting edges, thus reducing friction and cold welding. The result is increased tool life. Black finish tools are generally recommended for ferrous applications where the oxide layer aids chip flow and heat dissipation.

Specifications:

- Spindle Speed Stainless Steel RPM: 1092
- Spindle Speed Tool Steel RPM:1638
- Spindle Speed Cast Iron RPM: 2184
- Spindle Speed Malleable Iron RPM:2457
- Spindle Speed Med. Carbon Steel RPM:2730
- Spindle Speed Free Cutting Steel RPM: 3913
- Spindle Speed Aluminium/Brass RPM: 5551
- Spindle Speed Wood/Plastic RPM: 8281
- Feed per revolution mm: 0.09