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Monday - Friday 7am-5pm + Sat 8am-4pm

Sales Centre for Sales, Advice + Orders

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19/64" HSS DRILL BIT LONG SERIES CARDED 2500-19/64S BY BORDO



SKU	Option	Part #	Price
8707847		2500-19/64S	\$17.2

Model	
Type	Drill Bit
SKU	8707847
Part Number	2500-19/64S
Barcode	9326518019169
Brand	Bordo
Size	17/64"
Technical - Main	
Flute Length	102mm
Workshop (Site) Info	
Flute Length	102mm
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg
Quantity Per Pack	1

BLACK FINISH (also called blue finish) A black finish is achieved by steam tempering, a thermal process resulting in a porous tool coating. This surface helps to keep lubricant on the tool, particularly important on the cutting edges, thus reducing friction and cold welding. The result is increased tool life. Black finish tools are generally recommended for ferrous applications where the oxide layer aids chip flow and heat dissipation.

Specifications:

Spindle Speed Stainless Steel RPM:507

Spindle Speed Tool Steel RPM:760

Spindle Speed Cast Iron RPM:1014

Spindle Speed Malleable Iron RPM:1141

Spindle Speed Med. Carbon Steel RPM:1267

Spindle Speed Free Cutting Steel RPM:1816

Spindle Speed Aluminium/Brass RPM: 2577

Spindle Speed Wood/Plastic RPM:3844

Feed per revolution mm: 0.15