

17/64" HSS DRILL BIT LONG SERIES CARDED 2500-17/64S BY BORDO



SKU	Option	Part #	Price
8707846		2500-17/64S	\$17.8

Model	
Type	Drill Bit
SKU	8707846
Part Number	2500-17/64S
Barcode	9326518019152
Brand	Bordo
Size	17/64"
Technical - Main	
Flute Length	102mm
Workshop (Site) Info	
Flute Length	102mm
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg
Quantity Per Pack	1

BLACK FINISH (also called blue finish) A black finish is achieved by steam tempering, a thermal process resulting in a porous tool coating. This surface helps to keep lubricant on the tool, particularly important on the cutting edges, thus reducing friction and cold welding. The result is increased tool life. Black finish tools are generally recommended for ferrous applications where the oxide layer aids chip flow and heat dissipation.

Specifications:

Spindle Speed Stainless Steel RPM:566

Spindle Speed Tool Steel RPM:849

Spindle Speed Cast Iron RPM:1132

Spindle Speed Malleable Iron RPM:1274

Spindle Speed Med. Carbon Steel RPM:1416

Spindle Speed Free Cutting Steel RPM:2029

Spindle Speed Aluminium/Brass RPM: 2878

Spindle Speed Wood/Plastic RPM:4294

Feed per revolution mm: 0.14