



23 Exhibition Drive, Malaga Western Australia

Monday - Friday 7am-5pm + Sat 8am-4pm

Sales Centre for Sales, Advice + Orders

T +61 8 9209 7400

hello@beyondtools.com

31/64" HSS DRILL BIT LONG SERIES CARDED 2500-31/64S BY BORDO



SKU	Option	Part #	Price
8707845		2500-31/64S	\$48

Model	
Type	Drill Bit
SKU	8707845
Part Number	2500-31/64S
Barcode	9326518019299
Brand	Bordo
Size	31/64"
Technical - Main	
Flute Length	134mm
Workshop (Site) Info	
Flute Length	134mm
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg
Quantity Per Pack	1

BLACK FINISH (also called blue finish) A black finish is achieved by steam tempering, a thermal process resulting in a porous tool coating. This surface helps to keep lubricant on the tool, particularly important on the cutting edges, thus reducing friction and cold welding. The result is increased tool life. Black finish tools are generally recommended for ferrous applications where the oxide layer aids chip flow and heat dissipation.

Specifications:

Spindle Speed Stainless Steel RPM:311

Spindle Speed Tool Steel RPM:466

Spindle Speed Cast Iron RPM:621

Spindle Speed Malleable Iron RPM:699

Spindle Speed Med. Carbon Steel RPM:777

Spindle Speed Free Cutting Steel RPM:1113

Spindle Speed Aluminium/Brass RPM: 1580

Spindle Speed Wood/Plastic RPM:2356

Feed per revolution mm: 0.24