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## 15/32" HSS DRILL BIT LONG SERIES CARDED 2500-15/32S BY BORDO



SKU	Option	Part #	Price
8707844		2500-15/32S	\$38.1

Model	
Type	Drill Bit
SKU	8707844
Part Number	2500-15/32S
Barcode	9326518019138
Brand	Bordo
Size	15/32"
Technical - Main	
Flute Length	134mm
Workshop (Site) Info	
Flute Length	134mm
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg
Quantity Per Pack	1

BLACK FINISH (also called blue finish) A black finish is achieved by steam tempering, a thermal process resulting in a porous tool coating. This surface helps to keep lubricant on the tool, particularly important on the cutting edges, thus reducing friction and cold welding. The result is increased tool life. Black finish tools are generally recommended for ferrous applications where the oxide layer aids chip flow and heat dissipation.

### Specifications:

Spindle Speed Stainless Steel RPM:321

Spindle Speed Tool Steel RPM:481

Spindle Speed Cast Iron RPM:642

Spindle Speed Malleable Iron RPM:722

Spindle Speed Med. Carbon Steel RPM:802

Spindle Speed Free Cutting Steel RPM:1150

Spindle Speed Aluminium/Brass RPM: 1631

Spindle Speed Wood/Plastic RPM:2434

Feed per revolution mm: 0.23