



23 Exhibition Drive, Malaga Western Australia

Monday - Friday 7am-5pm + Sat 8am-4pm

Sales Centre for Sales, Advice + Orders

T +61 8 9209 7400

hello@beyondtools.com

21/64" HSS DRILL BIT LONG SERIES CARDED 2500-21/64S BY BORDO



SKU	Option	Part #	Price
8707837		2500-21/64S	\$20

Model	
Type	Drill Bit
SKU	8707837
Part Number	2500-21/64S
Barcode	9326518019190
Brand	Bordo
Size	21/64"
Technical - Main	
Flute Length	109mm
Workshop (Site) Info	
Flute Length	109mm
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg
Quantity Per Pack	1

BLACK FINISH (also called blue finish) A black finish is achieved by steam tempering, a thermal process resulting in a porous tool coating. This surface helps to keep lubricant on the tool, particularly important on the cutting edges, thus reducing friction and cold welding. The result is increased tool life. Black finish tools are generally recommended for ferrous applications where the oxide layer aids chip flow and heat dissipation.

Specifications:

Spindle Speed Stainless Steel RPM:459

Spindle Speed Tool Steel RPM:688

Spindle Speed Cast Iron RPM:918

Spindle Speed Malleable Iron RPM:1032

Spindle Speed Med. Carbon Steel RPM:1147

Spindle Speed Free Cutting Steel RPM:1644

Spindle Speed Aluminium/Brass RPM: 2332

Spindle Speed Wood/Plastic RPM:3479

Feed per revolution mm: 0.17