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## 13/64" HSS DRILL BIT LONG SERIES CARDED 2500-13/64S BY BORDO



SKU	Option	Part #	Price
8707835		2500-13/64S	\$11.3

Model	
Type	Drill Bit
SKU	8707835
Part Number	2500-13/64S
Barcode	9326518019121
Brand	Bordo
Size	13/64"
Technical - Main	
Flute Length	92mm
Workshop (Site) Info	
Flute Length	92mm
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg
Quantity Per Pack	1

BLACK FINISH (also called blue finish) A black finish is achieved by steam tempering, a thermal process resulting in a porous tool coating. This surface helps to keep lubricant on the tool, particularly important on the cutting edges, thus reducing friction and cold welding. The result is increased tool life. Black finish tools are generally recommended for ferrous applications where the oxide layer aids chip flow and heat dissipation.

### Specifications:

Spindle Speed Stainless Steel RPM:741

Spindle Speed Tool Steel RPM:1111

Spindle Speed Cast Iron RPM:1481

Spindle Speed Malleable Iron RPM:1667

Spindle Speed Med. Carbon Steel RPM:1852

Spindle Speed Free Cutting Steel RPM:2654

Spindle Speed Aluminium/Brass RPM: 3765

Spindle Speed Wood/Plastic RPM:5617

Feed per revolution mm: 0.11