



23 Exhibition Drive, Malaga Western Australia

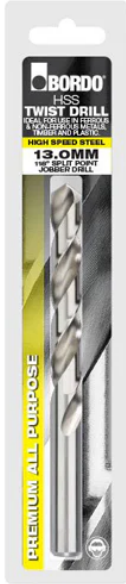
Monday - Friday 7am-5pm + Sat 8am-4pm

Sales Centre for Sales, Advice + Orders

T +61 8 9209 7400

[hello@beyondtools.com](mailto:hello@beyondtools.com)

## 1MM HSS DRILL BIT LONG SERIES CARDED 2501-1.00S BY BORDO



SKU	Option	Part #	Price
8707833		2501-1.00S	\$6.8

Model	
Type	Drill Bit
SKU	8707833
Part Number	2501-1.00S
Barcode	9326518018964
Brand	Bordo
Size	1mm
Technical - Main	
Flute Length	29mm
Workshop (Site) Info	
Flute Length	29mm
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg
Quantity Per Pack	1

BLACK FINISH (also called blue finish) A black finish is achieved by steam tempering, a thermal process resulting in a porous tool coating. This surface helps to keep lubricant on the tool, particularly important on the cutting edges, thus reducing friction and cold welding. The result is increased tool life. Black finish tools are generally recommended for ferrous applications where the oxide layer aids chip flow and heat dissipation.

### Specifications:

Spindle Speed Stainless Steel RPM: 3822

Spindle Speed Tool Steel RPM:5733

Spindle Speed Cast Iron RPM:7644

Spindle Speed Malleable Iron RPM:8600

Spindle Speed Med. Carbon Steel RPM:9555

Spindle Speed Free Cutting Steel RPM: 13696

Spindle Speed Aluminium/Brass RPM: 19429

Spindle Speed Wood/Plastic RPM: 28984

Feed per revolution mm: 0.04