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## 1/16" HSS DRILL BIT LONG SERIES CARDED 2500-1/16S BY BORDO



SKU	Option	Part #	Price
8707831		2500-1/16S	\$8.1

Model	
Type	Drill Bit
SKU	8707831
Part Number	2500-1/16S
Barcode	9326518018988
Brand	Bordo
Size	1/16"
Technical - Main	
Flute Length	50mm
Workshop (Site) Info	
Flute Length	50mm
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg
Quantity Per Pack	1

BLACK FINISH (also called blue finish) A black finish is achieved by steam tempering, a thermal process resulting in a porous tool coating. This surface helps to keep lubricant on the tool, particularly important on the cutting edges, thus reducing friction and cold welding. The result is increased tool life. Black finish tools are generally recommended for ferrous applications where the oxide layer aids chip flow and heat dissipation.

### Specifications:

Spindle Speed Stainless Steel RPM:2404

Spindle Speed Tool Steel RPM:3606

Spindle Speed Cast Iron RPM:4808

Spindle Speed Malleable Iron RPM:5408

Spindle Speed Med. Carbon Steel RPM:6009

Spindle Speed Free Cutting Steel RPM: 8614

Spindle Speed Aluminium/Brass RPM: 12219

Spindle Speed Wood/Plastic RPM:18229

Feed per revolution mm: 0.05