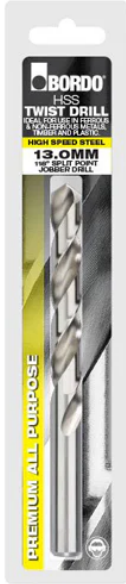


12.5MM HSS DRILL BIT LONG SERIES CARDED 2501-12.50S BY BORDO



| SKU | Option | Part # | Price |
|---------|--------|-------------|--------|
| 8707829 | | 2501-12.50S | \$46.3 |

| Model | |
|-------------------------|---------------|
| Type | Drill Bit |
| SKU | 8707829 |
| Part Number | 2501-12.50S |
| Barcode | 9326518019091 |
| Brand | Bordo |
| Size | 12.5mm |
| Technical - Main | |
| Flute Length | 134mm |
| Workshop (Site) Info | |
| Flute Length | 134mm |
| Packaging + Shipping | |
| Shipping Weight (Gross) | 1.48 kg |
| Quantity Per Pack | 1 |

BLACK FINISH (also called blue finish) A black finish is achieved by steam tempering, a thermal process resulting in a porous tool coating. This surface helps to keep lubricant on the tool, particularly important on the cutting edges, thus reducing friction and cold welding. The result is increased tool life. Black finish tools are generally recommended for ferrous applications where the oxide layer aids chip flow and heat dissipation.

Specifications:

Spindle Speed Stainless Steel RPM:306

Spindle Speed Tool Steel RPM:459

Spindle Speed Cast Iron RPM:612

Spindle Speed Malleable Iron RPM:688

Spindle Speed Med. Carbon Steel RPM:764

Spindle Speed Free Cutting Steel RPM: 1096

Spindle Speed Aluminium/Brass RPM: 1554

Spindle Speed Wood/Plastic RPM:2319

Feed per revolution mm: 0.23