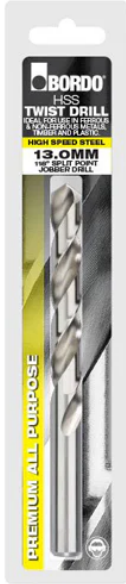


9MM HSS DRILL BIT LONG SERIES CARDED 2501-9.00S BY BORDO



SKU	Option	Part #	Price
8707822		2501-9.00S	\$27.5

Model	
Type	Drill Bit
SKU	8707822
Part Number	2501-9.00S
Barcode	9326518019466
Brand	Bordo
Size	9mm
Technical - Main	
Flute Length	115mm
Workshop (Site) Info	
Flute Length	115mm
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg
Quantity Per Pack	1

BLACK FINISH (also called blue finish) A black finish is achieved by steam tempering, a thermal process resulting in a porous tool coating. This surface helps to keep lubricant on the tool, particularly important on the cutting edges, thus reducing friction and cold welding. The result is increased tool life. Black finish tools are generally recommended for ferrous applications where the oxide layer aids chip flow and heat dissipation.

Specifications:

Spindle Speed Stainless Steel RPM: 425

Spindle Speed Tool Steel RPM:637

Spindle Speed Cast Iron RPM:849

Spindle Speed Malleable Iron RPM:956

Spindle Speed Med. Carbon Steel RPM:1062

Spindle Speed Free Cutting Steel RPM: 1522

Spindle Speed Aluminium/Brass RPM: 2159

Spindle Speed Wood/Plastic RPM:3220

Feed per revolution mm: 0.18