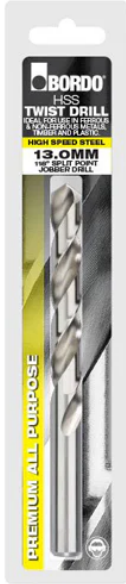


8.5MM HSS DRILL BIT LONG SERIES CARDED 2501-8.50S BY BORDO



SKU	Option	Part #	Price
8707821		2501-8.50S	\$23.9

Model	
Type	Drill Bit
SKU	8707821
Part Number	2501-8.50S
Barcode	9326518019459
Brand	Bordo
Size	8.5mm
Technical - Main	
Flute Length	109mm
Workshop (Site) Info	
Flute Length	109mm
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg
Quantity Per Pack	1

BLACK FINISH (also called blue finish) A black finish is achieved by steam tempering, a thermal process resulting in a porous tool coating. This surface helps to keep lubricant on the tool, particularly important on the cutting edges, thus reducing friction and cold welding. The result is increased tool life. Black finish tools are generally recommended for ferrous applications where the oxide layer aids chip flow and heat dissipation.

Specifications:

Spindle Speed Stainless Steel RPM: 450

Spindle Speed Tool Steel RPM:674

Spindle Speed Cast Iron RPM:899

Spindle Speed Malleable Iron RPM:1012

Spindle Speed Med. Carbon Steel RPM:1124

Spindle Speed Free Cutting Steel RPM: 1611

Spindle Speed Aluminium/Brass RPM: 2286

Spindle Speed Wood/Plastic RPM:3410

Feed per revolution mm: 0.17