

## 7.5MM HSS DRILL BIT LONG SERIES CARDED 2501-7.50S BY BORDO



SKU	Option	Part #	Price
8707819		2501-7.50S	\$19.6

Model	
Type	Drill Bit
SKU	8707819
Part Number	2501-7.50S
Barcode	9326518019404
Brand	Bordo
Size	7.5mm
Technical - Main	
Flute Length	102mm
Workshop (Site) Info	
Flute Length	102mm
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg
Quantity Per Pack	6

BLACK FINISH (also called blue finish) A black finish is achieved by steam tempering, a thermal process resulting in a porous tool coating. This surface helps to keep lubricant on the tool, particularly important on the cutting edges, thus reducing friction and cold welding. The result is increased tool life. Black finish tools are generally recommended for ferrous applications where the oxide layer aids chip flow and heat dissipation.

### Specifications:

Spindle Speed Stainless Steel RPM: 510

Spindle Speed Tool Steel RPM:764

Spindle Speed Cast Iron RPM:1019

Spindle Speed Malleable Iron RPM:1147

Spindle Speed Med. Carbon Steel RPM:1274

Spindle Speed Free Cutting Steel RPM: 1826

Spindle Speed Aluminium/Brass RPM: 2590

Spindle Speed Wood/Plastic RPM:3864

Feed per revolution mm: 0.16