

## 23 Exhibition Drive, Malaga Western Australia

Monday - Friday 7am-5pm + Sat 8am-4pm

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## **DRILL BIT SHARPENER DBS-22 BY TORMEK**





SKU	Option	Part #	Price
8706715		DBS-22	\$595

Model	
Type	Sharpener
SKU	8706715
Part Number	DBS-22
Barcode	7392485005025
Brand	Tormek
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg



## **Drill Bit Sharpener DBS-22 by Tormek Key Features**

Fits all Tormek models

Restore completely worn drills as well as broken drills to a perfect shape

Sharpens drills from 3mm (1/8") to 22mm (7/8")

Drill holder and guides are made with the highest precision Tormek sharpens with water cooling which is gentle on the steel

Creates a 4-facet point which gives the ideal cutting performance

The optimal point and clearance angle can be set according to requirements

Description:- The Drill Bit Sharpening Attachment DBS-22 makes it possible to sharpen drill bits on your Tormek Water Cooled Sharpening System with the highest precision. You create a 4-facet point which gives the ideal cutting performance. The optimal point and clearance angle can be set according to each drilling requirement in regards to drill size and material. You can restore completely worn drills as well as broken drills to a perfect shape.

With a 4-facet sharpening the chisel edge gets a point instead of being almost flat as on many drills. A 4-facet point will not walk and the thrust force required is considerably reduced compared to a conventional cone point drill. It generates less heat and the life of the drill is therefore also prolonged. The attachment can be set at any point angle between 90  $^{\circ}$  and 150  $^{\circ}$  and at four different clearance



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angles. This flexibility enables you to give the drill the geometry that works best for each drilling operation. You can for example minimize the burr, which occurs on the exit side of a drilled hole by increasing the point angle and decreasing the clearance angle.

Full Manufacturer Warranty