

11MM BRIGHT HSS JOBBER DRILL BIT 2007-11.00 BY BORDO



SKU	Option	Part #	Price
8704781		9LM110	\$16.25

Model	
SKU	8704781
Part Number	9LM110
Barcode	9326518034841
Brand	Bordo
Packaging + Shipping	
Shipping Weight (Gross)	0.0 kg

BORDO METRIC QUICK SILVER M2 HSS JOBBER DRILLS

DIN338 **118° Split Point** (crankshaft point) Split point is self centering and reduces the need for end thrust. Friction at workpiece is reduced. 118° point angles are ideal for use in materials such as mild steel and cast iron. The 118° point creates easily controlled chips which are wide and thin.

DRILL BIT SURFACE TREATMENT Bright Finish Jobber Drills have no surface treatment and are supplied in the as-ground condition. These tools are suitable for general purpose use, particularly for non-ferrous applications. **Specifications:**

Spindle Speed Stainless Steel RPM: 347

Spindle Speed Tool Steel RPM: 521

Spindle Speed Cast Iron RPM: 695

Spindle Speed Malleable Iron RPM: 782

Spindle Speed Med. Carbon Steel RPM: 869

Spindle Speed Free Cutting Steel RPM: 1245

Spindle Speed Aluminium/Brass RPM: 1766

Spindle Speed Wood/Plastic RPM: 2635

Feed per revolution mm: 0.22