



23 Exhibition Drive, Malaga Western Australia

Monday - Friday 7am-5pm + Sat 8am-4pm

Sales Centre for Sales, Advice + Orders

T +61 8 9209 7400

hello@beyondtools.com

10M X 21MM X 0.4MM PRE-GLUED WHITE SATIN (IRON-ON) (HANG SELL PACK) MELAMINE EDGING



SKU	Option	Part #	Price
8704568	Colour: White (Satin), Size: 21mm x 0.4mm, Qty: 10m	103-643	\$17.5

Model	
Type	Edgebanding Tape - Melamine
SKU	8704568
Part Number	103-643
Barcode	9313815432111
Brand	Consolidated Veneers
Technical - Main	
Colour Name	White Satin
Edging - Surface	Satin
Edging Thickness	0.4mm
Edging Width	21-22mm
Roll Size	10 m
Country of Origin	
Manufactured in	Australia
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg



High Quality Edging for application directly onto wooden substrates such as particleboard, MDF (fibreboard) and plywood - Suitable for Hot Melt Edgebanders or Manual Edgebanding using Virutex AG98R or Iron or other traditional means. We have the largest range of stocked Edging in Australia supplied by quality manufacturers. We offer Edging Solutions for all users (DIY, Hobbyists, Micro Trade Users through to High Industrial Cabinetry / Furniture makers). We offer Cutting and Pre-Gluing facilities for all of our edging in addition to all the stocked lines - please refer to our Edging Services for more details.

Please note we have a larger range of Melamine Products in 0.4mm, 1mm and 2mm Thickness and larger Roll Sizes.

Suggested Applications

- Shelving
- Stereo speaker boxes
- Hobby craft
- Cabinets & cupboard doors
- Renovation of old furniture

How it works

Iron-on Edging is coated on the back with a special hot melt adhesive. With heat from an ordinary domestic iron, the adhesive is melted to form a bond with the surface of the substrate.

Iron-on Veneer Edging

Note - Iron-on Edging is not recommended for application onto metal, glass, or other sealed surfaces. What else will you need? A stiff-bristled brush; Brown or grease proof paper (not vital); A hard roller or flat wooden block (palm-sized); A router, fine file, chisel, or utility knife; Fine sandpaper; Timber stain/lacquer. If applying Iron-On Melamine Edging to laminate or painted surface: Coarse sandpaper and/or paint stripper. Preparation:-

Substrate Surface - Remove laminate or paint using coarse sandpaper and/or paint stripper. Clean-up substrate surface using stiff-bristled brush.

Iron-on Timber Veneer Edging - Measure and cut edging allowing 10mm overlap on each end.



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Domestic Iron – Turn off steam function. Set iron to high heat (cotton setting).

Method:-

Position Edging – Lay edging over substrate allowing equal overlap on all sides for trimming.

Cover Edging (not vital) – Cover edging strip with brown or grease proof paper to protect surface of edging from excessive direct heat from iron. (see illustration A)

Iron-on – Use on hand to guide and keep edging in position. Starting at one end, iron back and forth. Slowly continue forwards. (see illustration A)

Follow-up Pressure – Rub wooden block or push roller back and forth immediately after ironing (whilst edging and adhesive still warm) to keep edging in contact with substrate surface as adhesive cools. (see illustration B)

Note - If result is not acceptable, re-work by repeating steps 3 and 4.

Trimming – Ideally use a router. Alternatively: With fine file - Move file at close angle (15°) to surface of board. With chisel or utility knife - Work along surface of substrate. Trim carefully to avoid damaging surface of substrate. In all cases, work away from edging towards surface of substrate to stop edging pulling away. Alternatively use Virutex AU93 Edge Trimmer and RC21E End Trimmers.

Finishing – If required, fine sandpaper trimmed edges to smooth finish.

Please note - The above instructions and information are given in good faith and are based on our testing and experience. All recommendations and suggestions are made without a guarantee of any kind as strict adherence to application instructions, substrate quality and working conditions are beyond our control.