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13MM BRIGHT HSS JOBBER DRILL BIT 2007-13.00 BY BORDO



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SKU	Option	Part #	ŧ	Price	
8704543		9LM1	30	\$21.85	
Model					
SKU			8704543		
Part Number			9LM130		
Barcode			9326518035046		
Brand			Bordo		
Packaging + Shipping					
Shipping Weight (Gross)			0.0 kg		

BORDO METRIC QUICK SILVER M2 HSS JOBBER DRILLS

DIN338 118° Split Point (crankshaft point) Split point is self centering and reduces the need for end thrust. Friction at workpiece is reduced. 118º point angles are ideal for use in materials such as mild steel and cast iron. The 118º point creates easily controlled chips which are wide and thin. **DRILL BIT SURFACE TREATMENT** Bright Finish Jobber Drills have no surface treatment and are supplied in the as-ground condition. These tools are suitable for general purpose use, particularly for non-ferrous applications. Specifications: Spindle Speed Stainless Steel RPM: 294 Spindle Speed Tool Steel RPM: 441 Spindle Speed Cast Iron RPM: 588 Spindle Speed Malleable Iron RPM: 662 Spindle Speed Med. Carbon Steel RPM: 735 Spindle Speed Free Cutting Steel RPM: 1054 Spindle Speed Aluminium/Brass RPM: 1495 Spindle Speed Wood/Plastic RPM: 2300 Feed per revolution mm: 0.25