



23 Exhibition Drive, Malaga Western Australia

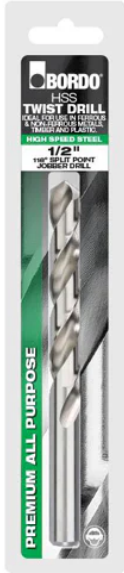
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## 15/32" BRIGHT CARDED HSS JOBBER DRILL BIT 2006-15/32S BY BORDO



SKU	Option	Part #	Price
8703509		2006-15/32S	\$20.2

Model	
Type	Drill Bit
SKU	8703509
Part Number	2006-15/32S
Barcode	9326518035886
Brand	Bordo
Size	15/32"
Technical - Main	
Flute Length	110mm
Workshop (Site) Info	
Flute Length	110mm
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg
Quantity Per Pack	1

### BORDO METRIC QUICK SILVER M2 HSS JOBBER DRILLS

ANSI B94-11 **118 ° Split Point** (crankshaft point) Split point is self centering and reduces the need for end thrust. Friction at workpiece is reduced. 118 ° point angles are ideal for use in materials such as mild steel and cast iron. The 118 ° point creates easily controlled chips which are wide and thin.

**DRILL BIT SURFACE TREATMENT** Bright Finish Jobber Drills have no surface treatment and are supplied in the as-ground condition. These tools are suitable for general purpose use, particularly for non-ferrous applications. **Specifications:**

Spindle Speed Stainless Steel RPM: 321

Spindle Speed Tool Steel RPM: 481

Spindle Speed Cast Iron RPM: 642

Spindle Speed Malleable Iron RPM: 722

Spindle Speed Med. Carbon Steel RPM: 802

Spindle Speed Free Cutting Steel RPM: 1150

Spindle Speed Aluminium/Brass RPM: 1631

Spindle Speed Wood/Plastic RPM: 2434

Feed per revolution mm: 0.23