



23 Exhibition Drive, Malaga Western Australia

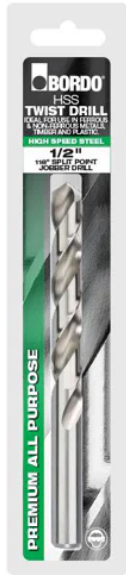
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## 27/64" BRIGHT CARDED HSS JOBBER DRILL BIT 2006-27/64S BY BORDO



SKU	Option	Part #	Price
8703506		2006-27/64S	\$14.8

Model	
Type	Drill Bit
SKU	8703506
Part Number	2006-27/64S
Barcode	9326518035855
Brand	Bordo
Size	27/64"
Technical - Main	
Flute Length	100mm
Workshop (Site) Info	
Flute Length	100mm
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg
Quantity Per Pack	1

**BORDO METRIC QUICK SILVER M2 HSS JOBBER DRILLS**  
ANSI B94-11 **118 ° Split Point** (crankshaft point) Split point is self centering and reduces the need for end thrust. Friction at workpiece is reduced. 118 ° point angles are ideal for use in materials such as mild steel and cast iron. The 118 ° point creates easily controlled chips which are wide and thin.

**DRILL BIT SURFACE TREATMENT** Bright Finish Jobber Drills have no surface treatment and are supplied in the as-ground condition. These tools are suitable for general purpose use, particularly for non-ferrous applications. **Specifications:**

Spindle Speed Stainless Steel RPM: 357

Spindle Speed Tool Steel RPM: 535

Spindle Speed Cast Iron RPM: 713

Spindle Speed Malleable Iron RPM: 802

Spindle Speed Med. Carbon Steel RPM:891

Spindle Speed Free Cutting Steel RPM: 1278

Spindle Speed Aluminium/Brass RPM: 1812

Spindle Speed Wood/Plastic RPM: 2704

Feed per revolution mm: 0.21