

25/64" BRIGHT CARDED HSS JOBBER DRILL BIT 2006-25/64S BY BORDO



SKU	Option	Part #	Price
8703504		2006-25/64S	\$12.4

Model	
Type	Drill Bit
SKU	8703504
Part Number	2006-25/64S
Barcode	9326518035831
Brand	Bordo
Size	25/64"
Technical - Main	
Flute Length	95mm
Workshop (Site) Info	
Flute Length	95mm
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg
Quantity Per Pack	1

BORDO METRIC QUICK SILVER M2 HSS JOBBER DRILLS
ANSI B94-11 **118 ° Split Point** (crankshaft point) Split point is self centering and reduces the need for end thrust. Friction at workpiece is reduced. 118 ° point angles are ideal for use in materials such as mild steel and cast iron. The 118 ° point creates easily controlled chips which are wide and thin.

DRILL BIT SURFACE TREATMENT Bright Finish Jobber Drills have no surface treatment and are supplied in the as-ground condition. These tools are suitable for general purpose use, particularly for non-ferrous applications. **Specifications:**

Spindle Speed Stainless Steel RPM: 385

Spindle Speed Tool Steel RPM: 578

Spindle Speed Cast Iron RPM: 771

Spindle Speed Malleable Iron RPM: 867

Spindle Speed Med. Carbon Steel RPM:963

Spindle Speed Free Cutting Steel RPM: 1381

Spindle Speed Aluminium/Brass RPM: 1959

Spindle Speed Wood/Plastic RPM: 2922

Feed per revolution mm: 0.2