

## 13MM BRIGHT HSS JOBBER DRILL BIT 2007-12.50S BY BORDO



SKU	Option	Part #	Price
56152		2007-13.00S	\$24.3

Model	
Type	Drill Bit
SKU	56152
Part Number	2007-13.00S
Barcode	9326518035619
Brand	Bordo
Size	13mm
Technical - Main	
Flute Length	101mm
Workshop (Site) Info	
Flute Length	101mm
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg
Quantity Per Pack	1

**BORDO METRIC QUICK SILVER M2 HSS JOBBER DRILLS**  
 DIN338 **118 ° Split Point** (crankshaft point) Split point is self centering and reduces the need for end thrust. Friction at workpiece is reduced. 118 ° point angles are ideal for use in materials such as mild steel and cast iron. The 118 ° point creates easily controlled chips which are wide and thin.

**DRILL BIT SURFACE TREATMENT** Bright Finish Jobber Drills have no surface treatment and are supplied in the as-ground condition. These tools are suitable for general purpose use, particularly for non-ferrous applications. **Specifications:**

Spindle Speed Stainless Steel RPM: 294

Spindle Speed Tool Steel RPM: 441

Spindle Speed Cast Iron RPM: 588

Spindle Speed Malleable Iron RPM: 662

Spindle Speed Med. Carbon Steel RPM: 735

Spindle Speed Free Cutting Steel RPM: 1054

Spindle Speed Aluminium/Brass RPM: 1495

Spindle Speed Wood/Plastic RPM: 2230

Feed per revolution mm: 0.25