

8.5MM BRIGHT HSS JOBBER DRILL BIT 2007-8.50S BY BORDO



SKU	Option	Part #	Price
56144		2007-8.50S	\$9.4

Model	
Type	Drill Bit
SKU	56144
Part Number	2007-8.50S
Barcode	9326518035527
Brand	Bordo
Size	8.5mm
Technical - Main	
Flute Length	75mm
Workshop (Site) Info	
Flute Length	75mm
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg
Quantity Per Pack	1

BORDO METRIC QUICK SILVER M2 HSS JOBBER DRILLS
 DIN338 **118 ° Split Point** (crankshaft point) Split point is self centering and reduces the need for end thrust. Friction at workpiece is reduced. 118 ° point angles are ideal for use in materials such as mild steel and cast iron. The 118 ° point creates easily controlled chips which are wide and thin.

DRILL BIT SURFACE TREATMENT Bright Finish Jobber Drills have no surface treatment and are supplied in the as-ground condition. These tools are suitable for general purpose use, particularly for non-ferrous applications. **Specifications:**

Spindle Speed Stainless Steel RPM: 450

Spindle Speed Tool Steel RPM: 674

Spindle Speed Cast Iron RPM: 899

Spindle Speed Malleable Iron RPM: 1012

Spindle Speed Med. Carbon Steel RPM: 1124

Spindle Speed Free Cutting Steel RPM: 1611

Spindle Speed Aluminium/Brass RPM: 2286

Spindle Speed Wood/Plastic RPM: 3410

Feed per revolution mm: 0.18