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## 1/2" HSS DRILL BIT LONG SERIES CARDED 2500-1/2S BY BORDO



SKU	Option	Part #	Price
51330		2500-1/2S	\$41.6

Model	
Type	Drill Bit
SKU	51330
Part Number	2500-1/2S
Barcode	9326518018995
Brand	Bordo
Size	1/2"
Technical - Main	
Flute Length	134mm
Workshop (Site) Info	
Flute Length	134mm
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg
Quantity Per Pack	1

**BLACK FINISH** (also called blue finish) A black finish is achieved by steam tempering, a thermal process resulting in a porous tool coating. This surface helps to keep lubricant on the tool, particularly important on the cutting edges, thus reducing friction and cold welding. The result is increased tool life. Black finish tools are generally recommended for ferrous applications where the oxide layer aids chip flow and heat dissipation.

### Specifications:

Spindle Speed Stainless Steel RPM:301

Spindle Speed Tool Steel RPM:451

Spindle Speed Cast Iron RPM:602

Spindle Speed Malleable Iron RPM:677

Spindle Speed Med. Carbon Steel RPM:752

Spindle Speed Free Cutting Steel RPM: 1078

Spindle Speed Aluminium/Brass RPM: 1530

Spindle Speed Wood/Plastic RPM:2282

Feed per revolution mm: 0.25