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## 13/32" HSS DRILL BIT LONG SERIES CARDED 2500-13/32S BY BORDO



SKU	Option	Part #	Price
51329		2500-13/32S	\$34.7

Model	
Type	Drill Bit
SKU	51329
Part Number	2500-13/32S
Barcode	9326518019114
Brand	Bordo
Size	13/32"
Technical - Main	
Flute Length	121mm
Workshop (Site) Info	
Flute Length	121mm
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg
Quantity Per Pack	1

BLACK FINISH (also called blue finish) A black finish is achieved by steam tempering, a thermal process resulting in a porous tool coating. This surface helps to keep lubricant on the tool, particularly important on the cutting edges, thus reducing friction and cold welding. The result is increased tool life. Black finish tools are generally recommended for ferrous applications where the oxide layer aids chip flow and heat dissipation.

### Specifications:

Spindle Speed Stainless Steel RPM:370

Spindle Speed Tool Steel RPM:556

Spindle Speed Cast Iron RPM:741

Spindle Speed Malleable Iron RPM:833

Spindle Speed Med. Carbon Steel RPM:926

Spindle Speed Free Cutting Steel RPM:1327

Spindle Speed Aluminium/Brass RPM: 1883

Spindle Speed Wood/Plastic RPM:2808

Feed per revolution mm: 0.2