

23 Exhibition Drive, Malaga Western Australia

Monday - Friday 7am-5pm + Sat 8am-4pm

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31/64" BRIGHT CARDED HSS JOBBER DRILL BIT 2006-31/64S BY BORDO





SKU	Option	Part #	Price
35768		2006-31/645	\$21.6

Model		
SKU	35768	
Part Number	2006-31/64S	
Barcode	9326518035893	
Brand	Bordo	
Packaging + Shipping		
Shipping Weight (Gross)	1.48 kg	

BORDO METRIC QUICK SILVER M2 HSS JOBBER DRILLS

ANSI B94-11 118 ° Split Point (crankshaft point) Split point is self centering and reduces the need for end thrust. Friction at workpiece is reduced. 118 º point angles are ideal for use in materials such as mild steel and cast iron. The 118 $^{\circ}$ point creates easily controlled chips which are wide and thin.

DRILL BIT SURFACE TREATMENT Bright Finish Jobber Drills have no surface treatment and are supplied in the as-ground condition. These tools are suitable for general purpose use,

particularly for non-ferrous applications. Specifications:

Spindle Speed Stainless Steel RPM: 311 Spindle Speed Tool Steel RPM: 466 Spindle Speed Cast Iron RPM: 621 Spindle Speed Malleable Iron RPM:699 Spindle Speed Med. Carbon Steel RPM:777 Spindle Speed Free Cutting Steel RPM: 1113 Spindle Speed Aluminium/Brass RPM: 1580 Spindle Speed Wood/Plastic RPM: 2356 Feed per revolution mm: 0.24