



23 Exhibition Drive, Malaga Western Australia

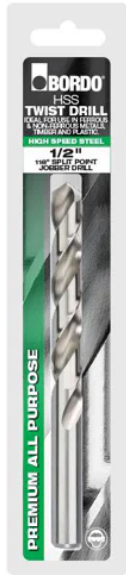
Monday - Friday 7am-5pm + Sat 8am-4pm

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31/64" BRIGHT CARDED HSS JOBBER DRILL BIT 2006-31/64S BY BORDO



SKU	Option	Part #	Price
35768		2006-31/64S	\$21.6

Model	
SKU	35768
Part Number	2006-31/64S
Barcode	9326518035893
Brand	Bordo
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg

BORDO METRIC QUICK SILVER M2 HSS JOBBER DRILLS

ANSI B94-11 **118 ° Split Point** (crankshaft point) Split point is self centering and reduces the need for end thrust. Friction at workpiece is reduced. 118 ° point angles are ideal for use in materials such as mild steel and cast iron. The 118 ° point creates easily controlled chips which are wide and thin.

DRILL BIT SURFACE TREATMENT Bright Finish Jobber Drills have no surface treatment and are supplied in the as-ground condition. These tools are suitable for general purpose use, particularly for non-ferrous applications. **Specifications:**

Spindle Speed Stainless Steel RPM: 311

Spindle Speed Tool Steel RPM: 466

Spindle Speed Cast Iron RPM: 621

Spindle Speed Malleable Iron RPM:699

Spindle Speed Med. Carbon Steel RPM:777

Spindle Speed Free Cutting Steel RPM: 1113

Spindle Speed Aluminium/Brass RPM: 1580

Spindle Speed Wood/Plastic RPM: 2356

Feed per revolution mm: 0.24