

23 Exhibition Drive, Malaga Western Australia

Monday - Friday 7am-5pm + Sat 8am-4pm

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23/64" BRIGHT CARDED HSS JOBBER DRILL BIT 2006-23/64S BY BORDO





BORDO METRIC QUICK SILVER M2 HSS JOBBER DRILLS

ANSI B94-11 118 ° Split Point (crankshaft point) Split point is self centering and reduces the need for end thrust. Friction at workpiece is reduced. 118 º point angles are ideal for use in materials such as mild steel and cast iron. The 118 $^{\circ}$ point creates easily controlled chips which are wide and thin.

DRILL BIT SURFACE TREATMENT Bright Finish Jobber Drills have no surface treatment and are supplied in the as-ground condition. These tools are suitable for general purpose use, particularly for non-ferrous applications. Specifications:

Spindle Speed Stainless Steel RPM: 419 Spindle Speed Tool Steel RPM: 628

Spindle Speed Cast Iron RPM: 837 Spindle Speed Malleable Iron RPM: 942

Spindle Speed Wood/Plastic RPM: 3175

Spindle Speed Med. Carbon Steel RPM:1047 Spindle Speed Free Cutting Steel RPM: 1500 Spindle Speed Aluminium/Brass RPM: 2128

Feed per revolution mm: 0.18



SKU	Option	Part #	Price
35664		2006-23/645	\$10.6

Model	
Туре	Drill Bit
SKU	35664
Part Number	2006-23/64S
Barcode	9326518035817
Brand	Bordo
Size	23/64"
Technical - Main	
Flute Length	89mm
Workshop (Site) Info	
Flute Length	89mm
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg
Quantity Per Pack	1