

3/8" HSS DRILL BIT LONG SERIES CARDED 2500-3/8S BY BORDO



SKU	Option	Part #	Price
2444		2500-3/8S	\$28.4

Model	
Type	Drill Bit
SKU	2444
Part Number	2500-3/8S
Barcode	9326518019282
Brand	Bordo
Size	3/8"
Technical - Main	
Flute Length	121mm
Workshop (Site) Info	
Flute Length	121mm
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg
Quantity Per Pack	1

BLACK FINISH (also called blue finish) A black finish is achieved by steam tempering, a thermal process resulting in a porous tool coating. This surface helps to keep lubricant on the tool, particularly important on the cutting edges, thus reducing friction and cold welding. The result is increased tool life. Black finish tools are generally recommended for ferrous applications where the oxide layer aids chip flow and heat dissipation.

Specifications:

Spindle Speed Stainless Steel RPM:401

Spindle Speed Tool Steel RPM:602

Spindle Speed Cast Iron RPM:803

Spindle Speed Malleable Iron RPM:903

Spindle Speed Med. Carbon Steel RPM:1004

Spindle Speed Free Cutting Steel RPM:1439

Spindle Speed Aluminium/Brass RPM: 2041

Spindle Speed Wood/Plastic RPM:3044

Feed per revolution mm: 0.19