

## 1/4" HSS DRILL BIT LONG SERIES CARDED 2500-1/4S BY BORDO



SKU	Option	Part #	Price
2439		2500-1/4S	\$13.8

Model	
Type	Drill Bit
SKU	2439
Part Number	2500-1/4S
Barcode	9326518019008
Brand	Bordo
Size	1/4"
Technical - Main	
Flute Length	95mm
Workshop (Site) Info	
Flute Length	95mm
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg
Quantity Per Pack	1

**BLACK FINISH** (also called blue finish) A black finish is achieved by steam tempering, a thermal process resulting in a porous tool coating. This surface helps to keep lubricant on the tool, particularly important on the cutting edges, thus reducing friction and cold welding. The result is increased tool life. Black finish tools are generally recommended for ferrous applications where the oxide layer aids chip flow and heat dissipation.

**Specifications:**

- Spindle Speed Stainless Steel RPM:602
- Spindle Speed Tool Steel RPM:903
- Spindle Speed Cast Iron RPM:1204
- Spindle Speed Malleable Iron RPM:1354
- Spindle Speed Med. Carbon Steel RPM:1505
- Spindle Speed Free Cutting Steel RPM: 2157
- Spindle Speed Aluminium/Brass RPM: 3060
- Spindle Speed Wood/Plastic RPM:4564
- Feed per revolution mm: 0.13