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Monday - Friday 7am-5pm + Sat 8am-4pm

Sales Centre for Sales, Advice + Orders

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3/16" HSS DRILL BIT LONG SERIES CARDED 2500-3/16S BY BORDO



SKU	Option	Part #	Price
2437		2500-3/16S	\$10.6

Model	
Type	Drill Bit
SKU	2437
Part Number	2500-3/16S
Barcode	9326518019268
Brand	Bordo
Size	3/16"
Technical - Main	
Flute Length	86mm
Workshop (Site) Info	
Flute Length	86mm
Packaging + Shipping	
Shipping Weight (Gross)	1.48 kg
Quantity Per Pack	1

BLACK FINISH (also called blue finish) A black finish is achieved by steam tempering, a thermal process resulting in a porous tool coating. This surface helps to keep lubricant on the tool, particularly important on the cutting edges, thus reducing friction and cold welding. The result is increased tool life. Black finish tools are generally recommended for ferrous applications where the oxide layer aids chip flow and heat dissipation.

Specifications:

Spindle Speed Stainless Steel RPM:803

Spindle Speed Tool Steel RPM:1204

Spindle Speed Cast Iron RPM:1606

Spindle Speed Malleable Iron RPM:1807

Spindle Speed Med. Carbon Steel RPM:2007

Spindle Speed Free Cutting Steel RPM:2877

Spindle Speed Aluminium/Brass RPM: 4082

Spindle Speed Wood/Plastic RPM:6089

Feed per revolution mm: 0.1