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Monday - Friday 7am-5pm + Sat 8am-4pm

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9MM BRIGHT HSS JOBBER DRILL BIT 2007-9.00 BY BORDO



SKU	Option	Part #	Price
2425		9LM090	\$11.45

Model	
SKU	2425
Part Number	9LM090
Barcode	9342386010282
Brand	Bordo
Packaging + Shipping	
Shipping Weight (Gross)	0.0 kg

BORDO METRIC QUICK SILVER M2 HSS JOBBER DRILLS

DIN338 **118° Split Point** (crankshaft point) Split point is self centering and reduces the need for end thrust. Friction at workpiece is reduced. 118° point angles are ideal for use in materials such as mild steel and cast iron. The 118° point creates easily controlled chips which are wide and thin.

DRILL BIT SURFACE TREATMENT Bright Finish Jobber Drills have no surface treatment and are supplied in the as-ground condition. These tools are suitable for general purpose use, particularly for non-ferrous applications. **Specifications:**

Spindle Speed Stainless Steel RPM: 425

Spindle Speed Tool Steel RPM: 637

Spindle Speed Cast Iron RPM: 849

Spindle Speed Malleable Iron RPM: 956

Spindle Speed Med. Carbon Steel RPM: 1062

Spindle Speed Free Cutting Steel RPM: 1522

Spindle Speed Aluminium/Brass RPM: 2159

Spindle Speed Wood/Plastic RPM: 3220

Feed per revolution mm: 0.18