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## 8.5MM BRIGHT HSS JOBBER DRILL BIT 2007-8.50 BY BORDO



SKU	Option	Part #	Price
2423		9LM085	\$10.85

Model	
SKU	2423
Part Number	9LM085
Barcode	9342386010237
Brand	Bordo
Packaging + Shipping	
Shipping Weight (Gross)	0.0 kg

### BORDO METRIC QUICK SILVER M2 HSS JOBBER DRILLS

DIN338 **118° Split Point** (crankshaft point) Split point is self centering and reduces the need for end thrust. Friction at workpiece is reduced. 118° point angles are ideal for use in materials such as mild steel and cast iron. The 118° point creates easily controlled chips which are wide and thin.

**DRILL BIT SURFACE TREATMENT** Bright Finish Jobber Drills have no surface treatment and are supplied in the as-ground condition. These tools are suitable for general purpose use, particularly for non-ferrous applications. **Specifications:**

Spindle Speed Stainless Steel RPM: 450

Spindle Speed Tool Steel RPM: 674

Spindle Speed Cast Iron RPM: 899

Spindle Speed Malleable Iron RPM: 1012

Spindle Speed Med. Carbon Steel RPM: 1124

Spindle Speed Free Cutting Steel RPM: 1611

Spindle Speed Aluminium/Brass RPM: 2286

Spindle Speed Wood/Plastic RPM: 3410

Feed per revolution mm: 0.18