

## 23 Exhibition Drive, Malaga Western Australia

Monday - Friday 7am-5pm + Sat 8am-4pm

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## 6.00MM BRIGHT HSS JOBBER DRILL BIT 2007-6.00 BY BORDO





SKU	Option	Part #	Price
2418		9LM060	\$5.05

Model		
SKU	2418	
Part Number	9LM060	
Barcode	9342386009989	
Brand	Bordo	
Packaging + Shipping		
Shipping Weight (Gross)	0.0 kg	

## BORDO METRIC QUICK SILVER M2 HSS JOBBER DRILLS

DIN338 **118° Split Point** (crankshaft point) Split point is self centering and reduces the need for end thrust. Friction at workpiece is reduced.  $118^{\circ}$  point angles are ideal for use in materials such as mild steel and cast iron. The  $118^{\circ}$  point creates easily controlled chips which are wide and thin.

**DRILL BIT SURFACE TREATMENT** Bright Finish Jobber Drills have no surface treatment and are supplied in the as-ground condition. These tools are suitable for general purpose use, particularly for non-ferrous applications. **Specifications:** 

Spindle Speed Stainless Steel RPM: 637

Spindle Speed Tool Steel RPM: 956
Spindle Speed Cast Iron RPM: 1274
Spindle Speed Malleable Iron RPM: 1433
Spindle Speed Med. Carbon Steel RPM: 1593
Spindle Speed Free Cutting Steel RPM: 2283
Spindle Speed Aluminium/Brass RPM: 3238
Spindle Speed Wood/Plastic RPM: 4831

Feed per revolution mm: 0.14