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Monday - Friday 7am-5pm + Sat 8am-4pm

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1/4" BRIGHT HSS JOBBER DRILL BIT 2006-1/4 BY BORDO



SKU	Option	Part #	Price
2293		9LI14	\$5.45

Model	
SKU	2293
Part Number	9LI14
Barcode	9326518035206
Brand	Bordo
Packaging + Shipping	
Shipping Weight (Gross)	0.0 kg

BORDO METRIC QUICK SILVER M2 HSS JOBBER DRILLS

DIN338 **118° Split Point** (crankshaft point) Split point is self centering and reduces the need for end thrust. Friction at workpiece is reduced. 118° point angles are ideal for use in materials such as mild steel and cast iron. The 118° point creates easily controlled chips which are wide and thin.

DRILL BIT SURFACE TREATMENT Bright Finish Jobber Drills have no surface treatment and are supplied in the as-ground condition. These tools are suitable for general purpose use, particularly for non-ferrous applications. **Specifications:**

Spindle Speed Stainless Steel RPM: 602

Spindle Speed Tool Steel RPM: 903

Spindle Speed Cast Iron RPM: 1204

Spindle Speed Malleable Iron RPM: 1354

Spindle Speed Med. Carbon Steel RPM: 1505

Spindle Speed Free Cutting Steel RPM: 2157

Spindle Speed Aluminium/Brass RPM: 3060

Spindle Speed Wood/Plastic RPM: 4564

Feed per revolution mm: 0.13