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Monday - Friday 7am-5pm + Sat 8am-4pm

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1MM BRIGHT HSS JOBBER DRILL BIT 2007-1.00 BY BORDO



SKU	Option	Part #	Price
2028		9LM010	\$1.55

Model	
SKU	2028
Part Number	9LM010
Barcode	9342386009484
Brand	Bordo
Packaging + Shipping	
Shipping Weight (Gross)	0.0 kg

BORDO METRIC QUICK SILVER M2 HSS JOBBER DRILLS

DIN338 **118° Split Point** (crankshaft point) Split point is self centering and reduces the need for end thrust. Friction at workpiece is reduced. 118° point angles are ideal for use in materials such as mild steel and cast iron. The 118° point creates easily controlled chips which are wide and thin.

DRILL BIT SURFACE TREATMENT Bright Finish Jobber Drills have no surface treatment and are supplied in the as-ground condition. These tools are suitable for general purpose use, particularly for non-ferrous applications. **Specifications:**

Spindle Speed Stainless Steel RPM: 3822

Spindle Speed Tool Steel RPM: 5733

Spindle Speed Cast Iron RPM: 7644

Spindle Speed Malleable Iron RPM: 8600

Spindle Speed Med. Carbon Steel RPM: 9555

Spindle Speed Free Cutting Steel RPM: 13696

Spindle Speed Aluminium/Brass RPM: 19429

Spindle Speed Wood/Plastic RPM: 28984

Feed per revolution mm: 0.04